START

Did controller display read Err 8?

—No→

Did controller display Err1 or other Err message?

No →

See KM Underfire trouble shooting Chart 8.3f

Yes

Did the kiln sitter shut off the kiln? (timer or cone)

Yes

Look up the Err message in Appendix 4 of your owners manual or see the corresponding Err message troubleshooting flowcharts in 8.5.

Yes

The ERR 8 message will normally occur whenever the kiln sitter shuts off the kiln before the KM controller 'thinks it should shut off'. We recommend placing a cone at least 2 cones hotter in the sitter than the cone fire temperature selected and you may need more time on the sitter timer. Hold times in the CONE FIRE program creat more 'heat work' and also requre a hotter cone in the sitter to prevent an Err8.